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D2876**Job Sheet 183351****Part No:** D2876**Job Qty:** 6 ea**Part Name:** Saddle Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B Esr Rev:B 00.05.19 Added inspect level 8 EC IPP Rev:C Now M6061-T6 06-06-23 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/28/18	0.00	0.00	Start Up Waterjet		SC 8/19/21
100	Waterjet	6 pcs		9/28/18	0.00	0.13	Waterjet1		SC 8/19/21
120	QC	6 pcs		9/28/18	0.00	0.00	QC8		SEP 21 2018 68
140	HandFinish	6 pcs		9/28/18	0.00	0.06	HandFinish1		SA 13-09-2018
150	QC	6 pcs		9/28/18	0.00	0.00	QC7-1		SEP 24 2018 68
160	Packaging	6 pcs		9/28/18	0.00	0.00	Packaging3	STOLB 88	OCT 04 2018 9-89
170	QC21-SA	6 Ea		9/28/18	0.00	0.00	QC21		DAS 21 9-89
Part Op Descriptions: 100 - 1-Cut as per Dwg D2876									OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.100	6061-T6 .100 Sheet	.3096 sf (.0516 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.100	0	42	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.980Inches $\pm$ 0.030	1.010 0.950	0.978	
2	Saddle Spacer	1.000Inches $\pm$ 0.030	1.030 0.970	1.001	
3	Saddle Spacer	0.257Inches $\pm$ 0.005 - 0.000	0.262 0.257	0.257	Diameter
4	Saddle Spacer	3.360Inches $\pm$ 0.030	3.390 3.330	3.357	
5	Saddle Spacer	2.480Inches $\pm$ 0.030	2.510 2.450	2.481	
6	Saddle Spacer	0.555Inches $\pm$ 0.010	0.565 0.545	0.556	

DAS
SEP 18 2018
9-89

Plex 9/17/18 10:09 AM Dart.Gagnon.Michelle

Instructions: Various STC's
 Exp Date:
 Inspector:
 Revision:
 Job No: 183351
 Serial No/Batch: S112590
 Part: D2876
 Container No: S112590
 AEROSPACE
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 Date: 09/21/18